



**August 11, 2025**

**Ref:- GH/2025-26/EXCH/45**

The General Manager  
Dept. of Corporate Services  
BSE Limited,  
P J Towers, Dalal Street,  
Mumbai - 400 001

The Manager  
Listing Department  
National Stock Exchange of India Limited  
Exchange Plaza, C-1, Block G,  
Bandra Kurla Complex,  
Bandra (E), Mumbai - 400 051

**Scrip Code: 543654**

**Symbol: MEDANTA**

**Sub:** Intimation for Schedule of Analysts/Institutional Investors Meeting

Dear Sir(s),

Pursuant to Regulation 30 read with Schedule III of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we would like to inform you that the Company's Management will meet Investors/Analysts, as per the below schedule:

Date of Meeting	Name of Investor/Analyst Firm	Type of Meeting	Place of Meeting	Mode of Meeting
August 18, 2025	JM Financial Promoter Conference	One to One and Group Meeting	Mumbai	Physical
August 19, 2025	Various Investors in a roadshow organized by JM Financial	One to One and Group Meeting	Mumbai	Physical
August 20, 2025				
August 21, 2025	New York State Teachers' Retirement System and Kotak Asset Management	Group Meeting	Gurugram	Physical

Please note that, no Unpublished Price Sensitive Information is proposed to be shared, thereat.

*Note: Please note that the above meeting(s) is subject to change in case of any unforeseen circumstances, on the part of Analysts/Investors/Company.*

Kindly take the above on record.

**For Global Health Limited**

**Rahul Ranjan**  
**Company Secretary & Compliance Officer**  
**M. No. A17035**

