

July 24, 2025

Ref:- GHL/2025-26/EXCH/35

The General Manager Dept. of Corporate Services BSE Limited, P J Towers, Dalal Street, Mumbai - 400 001 The Manager
Listing Department
National Stock Exchange of India Limited
Exchange Plaza, C-1, Block G,
Bandra Kurla Complex,
Bandra (E), Mumbai - 400 051

Scrip Code: 543654 Symbol: MEDANTA

Sub: Disclosure under Regulation 30 of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015 (*'Listing Regulations'*)

Ref: Our communication no. GHL/2025-26/EXCH/01 dated April 07, 2025 and GHL/2025-26/EXCH/07 dated April 28, 2025 in respect of proposed hospital at Guwahati, Assam.

Dear Sir(s),

In continuance with aforesaid letters, we hereby inform you pursuant to Regulation 30 of Listing Regulations, that the Company is in receipt of a letter dated July 23, 2025 (attached herewith as Exhibit) from Government of Assam, the content of which is self-explanatory.

The land measuring 3.5 acres now offered to the Company, is in substitution of the land measuring 3 acres offered to the Company earlier from Assam Electricity Grid Corporation Limited. The Company had requested for substitution of earlier land with suitable land on highway adjacent to earlier offered land. The Company is expecting further details from relevant agencies in respect of land offered through current letter dated July 23, 2025.

The management is currently working on next steps and we shall keep the exchanges and investors updated on any material development in this regard.

Thanking You,

For Global Health Limited

Rahul Ranjan Company Secretary & Compliance Officer M. No. A17035















GOVERNMENT OF ASSAM INDUSTRIES, COMMERCE & PUBLIC ENTERPRISE DEPARTMENT JANATA BHAWAN :: BLOCK 'C', 2nd FLOOR DISPUR ::::: GUWAHATI-6

eCF No. 662089/80

Dated Dispur, the 23rd July 2025

From: Dr. J.B.Ekka IAS

Additional Chief Secretary to the Govt. of Assam,

Industries, Commerce & PE Department

To : Dr. Naresh Trehan,

Chairman & Managing Director, Global Health Limited (Medanta).

E-18, Defence Colony, New Delhi 1100024

eMail: info@medanta.org

Sub : Approval of Hon'ble Cabinet to the proposal for allotment of land for hospital project

Ref : ECAB/I&C/2025/120 dated 18/07/2025

Sir,

With reference to the subject cited above, I am to inform you that the Hon'ble Cabinet in its meeting held on 18th July 2024 has approved the followings:

1. To provide land on long term lease for Healthcare projects:

The Hon'ble Cabinet has allowed to provide land measuring 3.5 Acres on long term lease to Global Health Ltd. for a period of 60 (sixty) years, with an option for renewal for an additional 30 (thirty) years, in line with the prevailing practice of AIDC on mutually agreed terms and conditions.

This lease shall be subject to the payment of an upfront 'Land Lease Charge,' which has been fixed at Rs. 56 (fifty six) crore.

Additionally, the 'estate charges,' with escalation as per existing norms shall be applicable. Currently, the estate charges is payable @ Rs 2.42 per sqm per month

The Cabinet also approved the proposal for a common FAR for the entire land parcel-comprising two hospitals and one hotel.

This is for your kind information and requested kindly to go ahead with execution of MoUs/ signing of agreements etc. with the respective agencies.

Yours faithfully,
Digitally signed by
JOHN BERCHMANS EKKA
Additional Chief Secretary 43-47-4935ernment of Assam
Industries, Commerce & PE Department

Memo eCF No. 662089/80-A

Dated Dispur, the 23rd July 2025

Copy to:

- 1. Commissioner, Industries and Commerce, Bamunimaidam, Guwahati-21 for kind information.
- 2. Managing Director, AIDC, Guwahati-24 for kind information and necessary action.
- 3. The P.S. to the Addl. Chief Secretary to the Govt. of Assam, Industries, Commerce & PE Department for kind apprisal of the Addl. Chief Secretary.
- 4. The P.S. to the Spl. Secretary to the Govt. of Assam, Industries, Commerce & PE Department for kind apprisal of the Spl. Secretary