



October 25, 2025

Ref:- GH/2025-26/EXCH/70

The General Manager
Dept. of Corporate Services
BSE Limited,
P J Towers, Dalal Street,
Mumbai - 400 001

The Manager
Listing Department
National Stock Exchange of India Limited
Exchange Plaza, C-1, Block G,
Bandra Kurla Complex,
Bandra (E), Mumbai - 400 051

Scrip Code: 543654

Symbol: MEDANTA

Sub: Disclosure under Regulation 30 of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015 ('Listing Regulations')

Ref: Our communication no. GH/2025-26/EXCH/57 dated September 04, 2025 in respect of proposed hospital at Guwahati, Assam.

Dear Sir(s),

In continuance to our earlier communication, we hereby inform you pursuant to Regulation 30 of Listing Regulations, that upon completion of requisite payment formalities, the Company has received a letter dated October 24, 2025, from Assam Industrial Development Corporation Limited (AIDCL) allotting and offering possession of land measuring 3.5 acres (14,164.50 Sqm) ("Land") at Industrial Estate, Sarusajai, Guwahati, Assam on 60 (Sixty) years lease basis (further renewal for another 30 years).

The company has secured possession of the land and will initiate the necessary documentation/paper work and planned construction activities in a phased manner.

This is for your information and record.

For Global Health Limited

Rahul Ranjan
Company Secretary & Compliance Officer
M. No. A17035

