



September 04, 2025

Ref:- GHL/2025-26/EXCH/57

The General Manager  
Dept. of Corporate Services  
BSE Limited,  
P J Towers, Dalal Street,  
Mumbai - 400 001

The Manager  
Listing Department  
National Stock Exchange of India Limited  
Exchange Plaza, C-1, Block G,  
Bandra Kurla Complex,  
Bandra (E), Mumbai - 400 051

Scrip Code: 543654

Symbol: MEDANTA

**Sub:** Disclosure under Regulation 30 of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015 ('Listing Regulations')

**Ref:** Our communication no. GHL/2025-26/EXCH/35 dated July 24, 2025 in respect of proposed hospital at Guwahati, Assam.

Dear Sir(s),

In continuance to our earlier communication, we hereby inform you pursuant to Regulation 30 of Listing Regulations, that upon payment of application money (i.e. 10% of total payment) the Company, has received an in-principle approval letter dated September 03, 2025 from Assam Industrial Development Corporation Limited (AIDCL) for allotment of land measuring 3.5 acres (14,164.50 Sqm) at Industrial Estate, Sarusajai, Guwahati, Assam.

Vide the said letter, AIDCL has confirmed the allotment of aforesaid land to the Company for a period of 60 years (extendable for another period of 30 years) and accorded the Company a period of 3 months to comply with other conditions including payment of remaining amount.

The management is currently working on next steps and we shall keep the exchanges and investors updated on any material development in this regard.

Thanking You,

**For Global Health Limited**

**Rahul Ranjan**  
**Company Secretary & Compliance Officer**  
**M. No. A17035**

